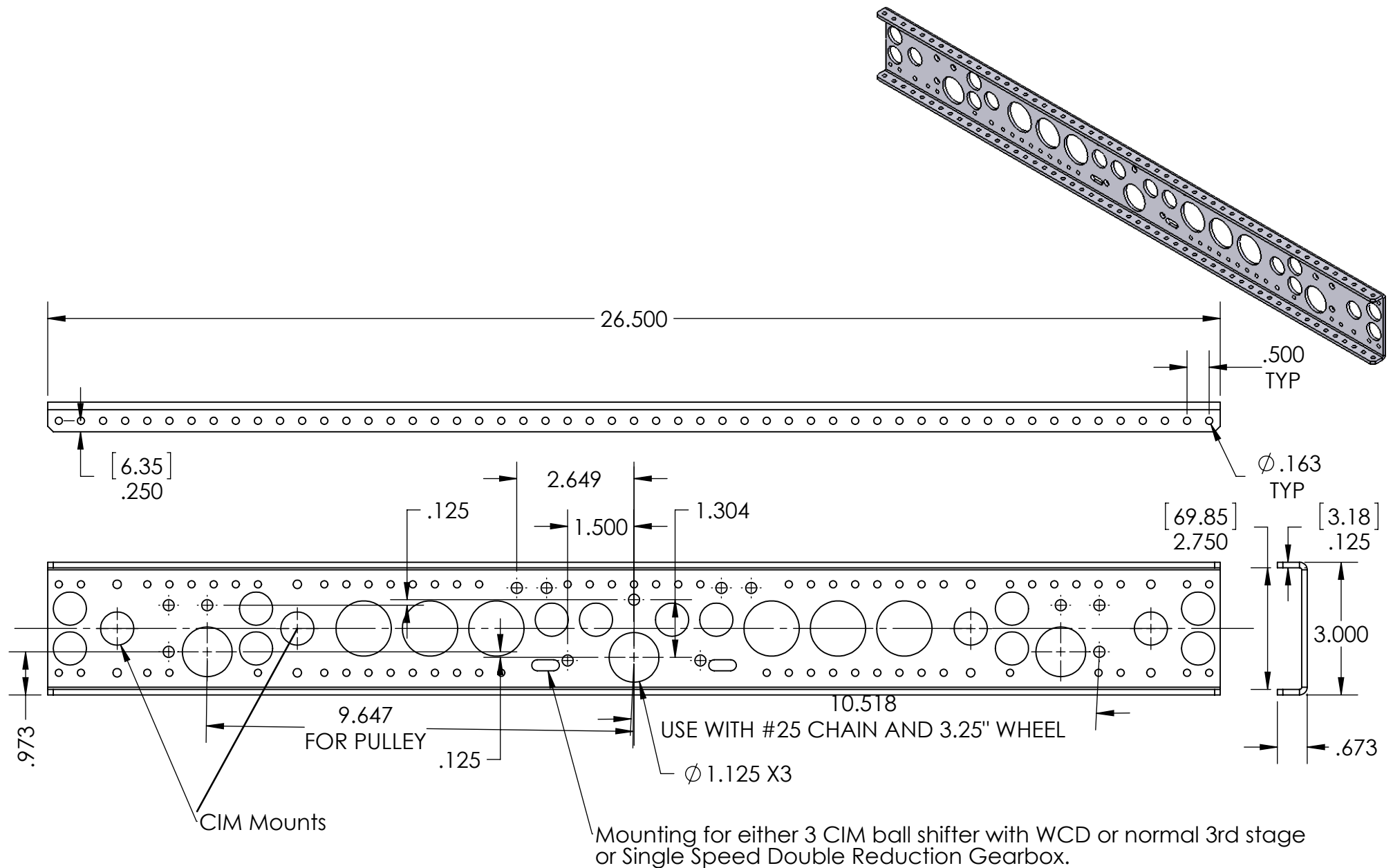
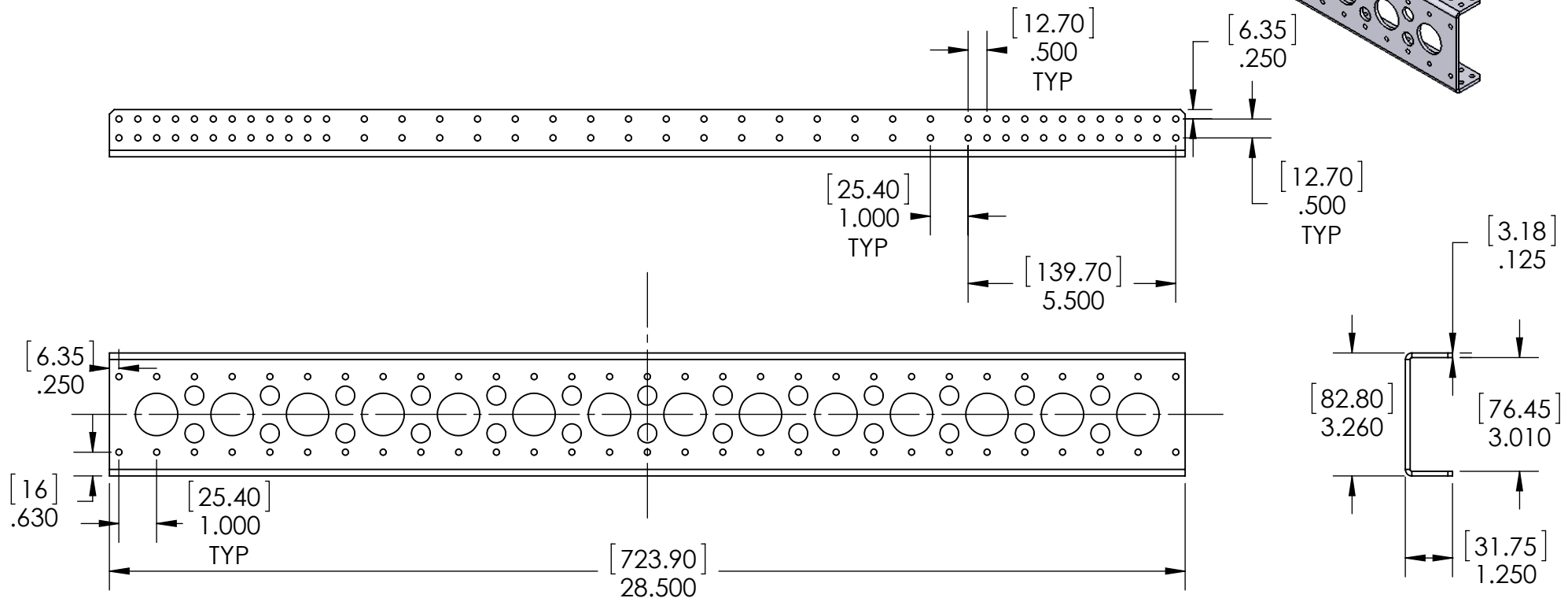
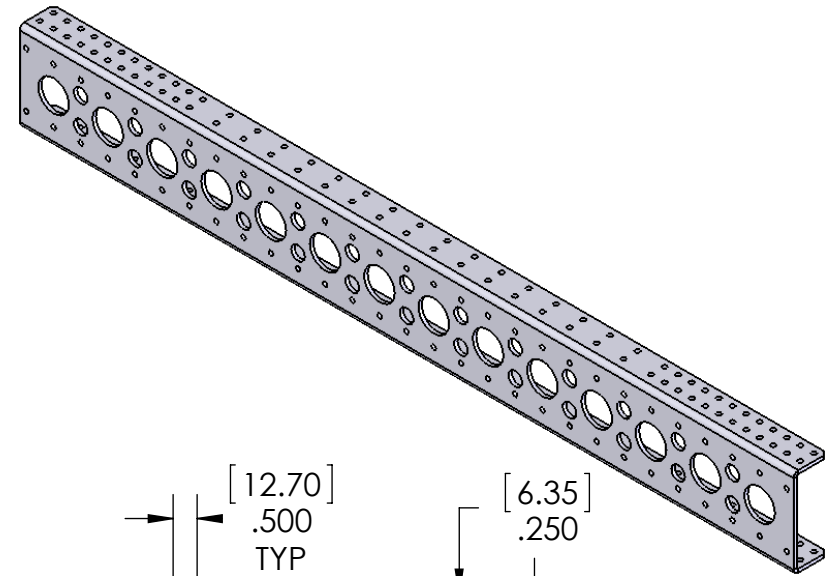




Description	Chassis Inside Rail		
Dwg No	217-3648-001 Release		
Project	VEXpro	Sheet 1 of 1	
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].	

All grid holes standard .163" on 1" or 1/2" pitch
 Standard size for 5/32nds Blind Rivet
 Tight fit for 8-32 Screw.
 All other large holes for Weight reduction unless noted
 Part is symmetric on Y axis, and X axis for Live or dead axes.

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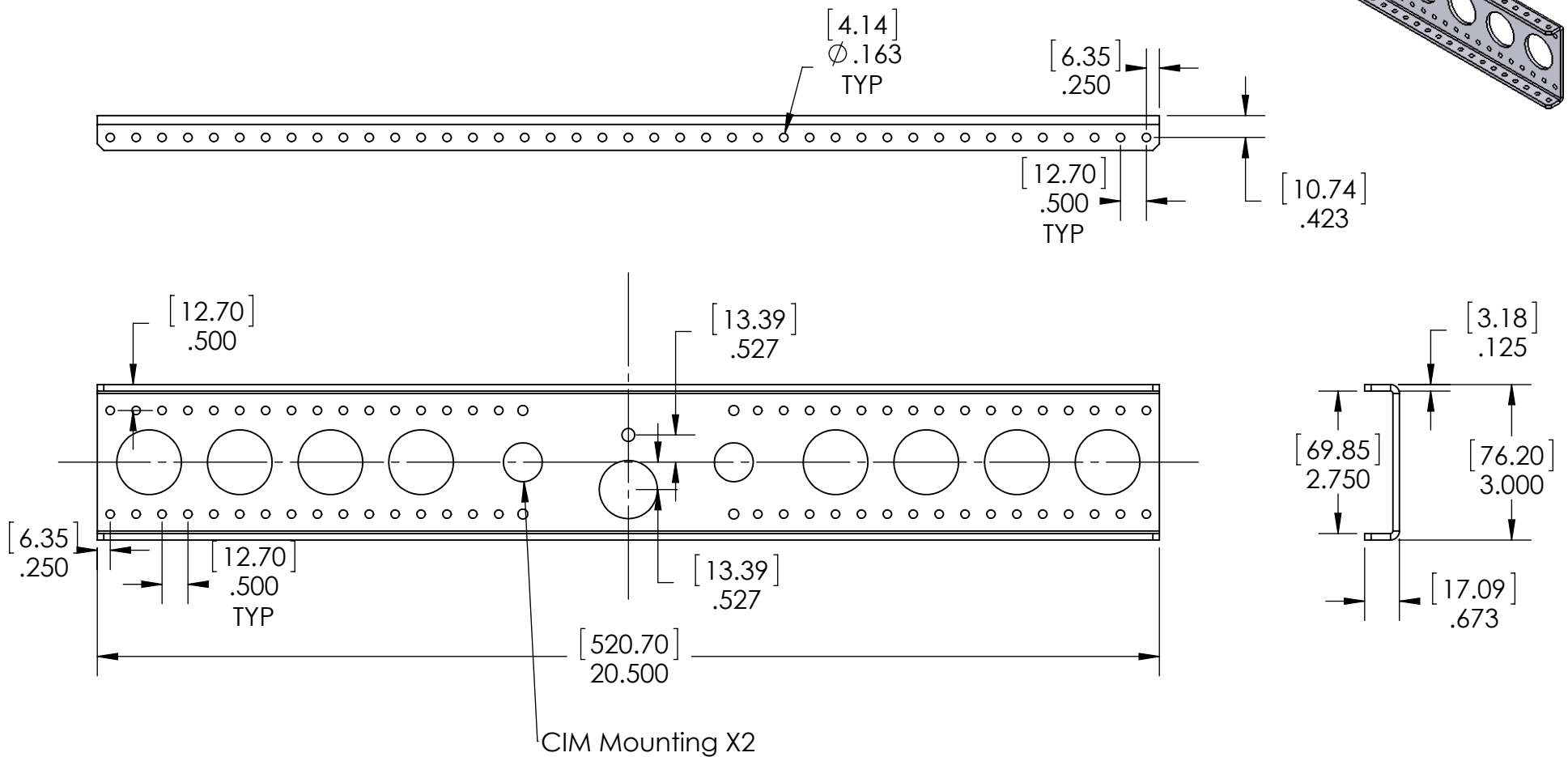


All grid holes standard .163" on 1" or 1/2" pitch
 Standard size for 5/32nds Blind Rivet
 Tight fit for 8-32 Screw.
 All other large holes for Weight reduction unless noted.
 Part is symmetric on both X and Y axes.



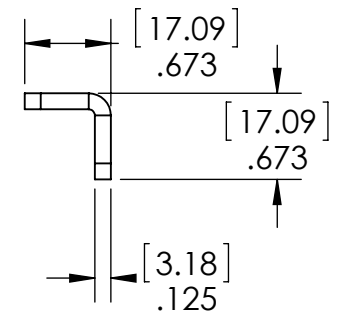
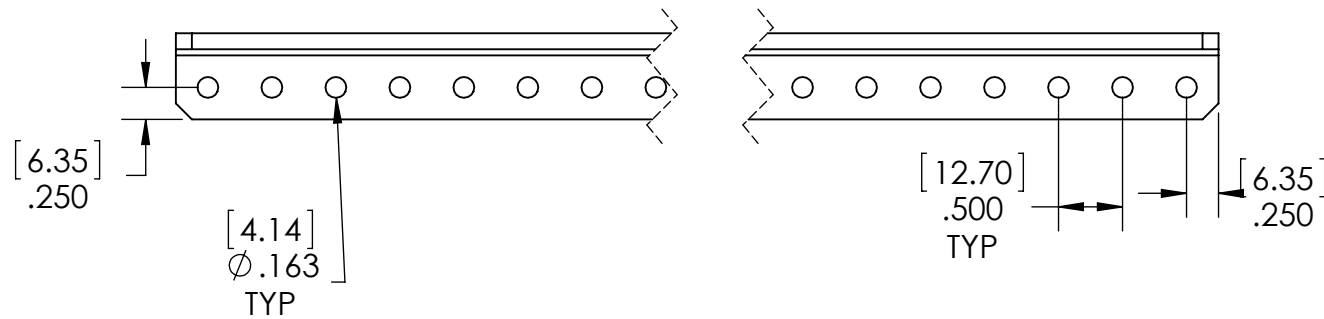
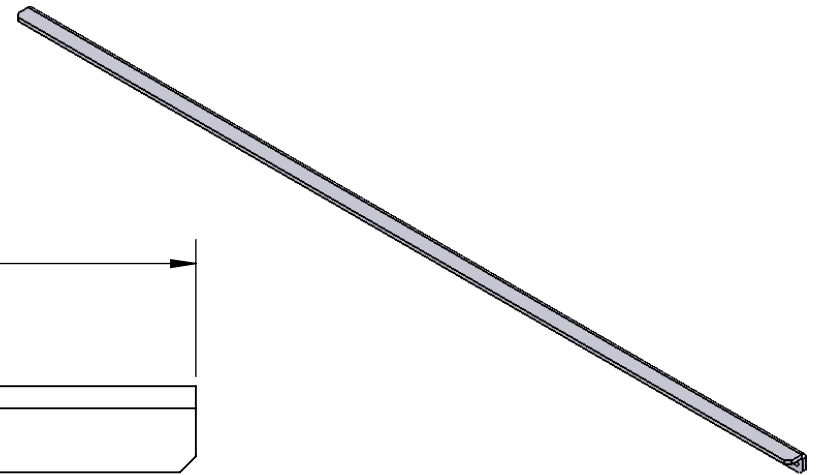
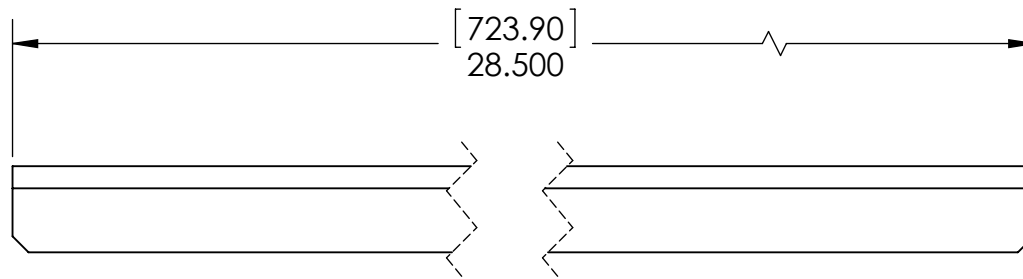
Description		Front-Rear Chassis Brace
Dwg No		217-3648-002 Release
Project	VEXpro	Sheet 1 of 1
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].

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Description	Chassis Cross Rail	
Dwg No	217-3648-003 Release	
Project	VEXpro	Sheet 1 of 1
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].

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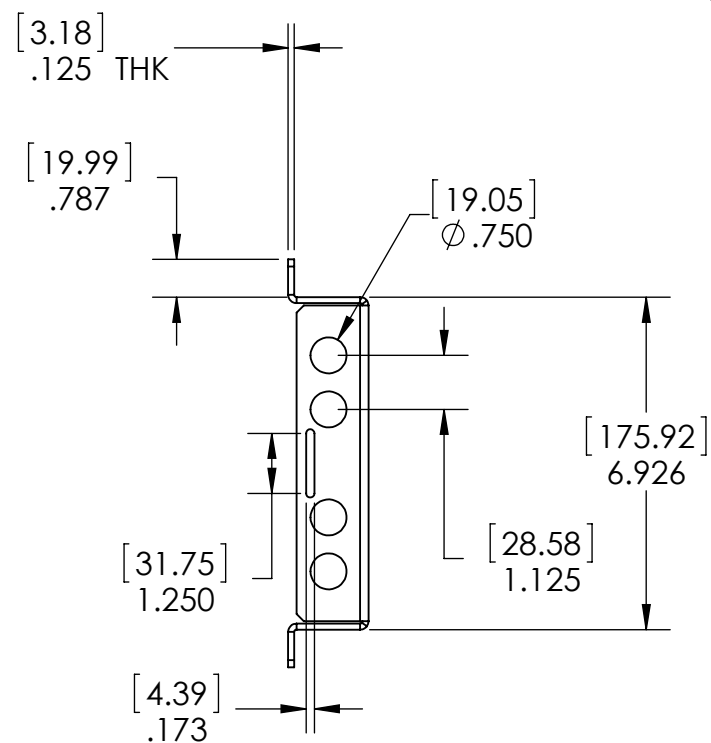
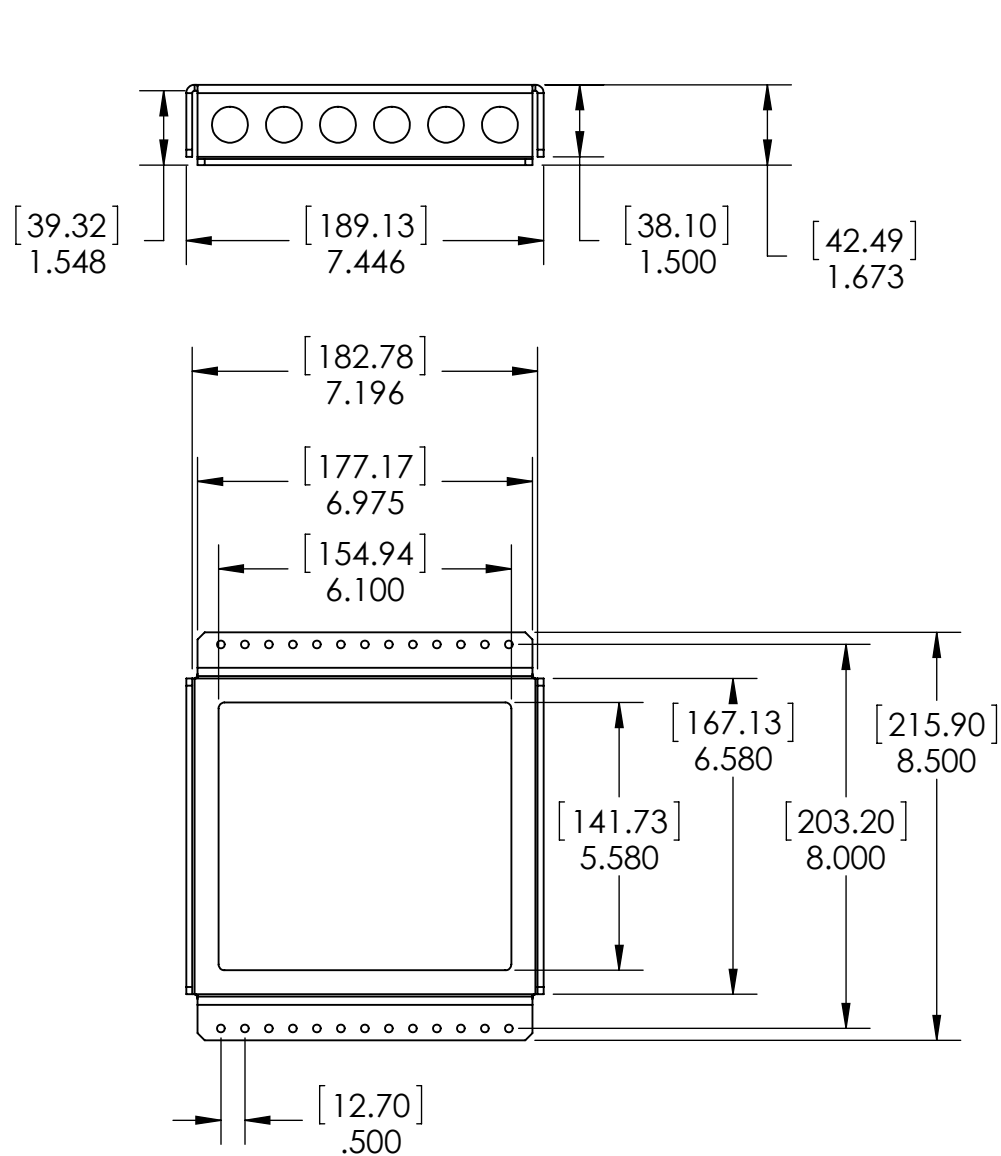


All grid holes standard .163" on 1/2" pitch
Standard size for 5/32nds Blind Rivet
Tight fit for 8-32 Screw.



Description	Accessory Rail		
Dwg No	217-3648-004 Release		
Project	VEXpro	Sheet 1 of 1	
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].	

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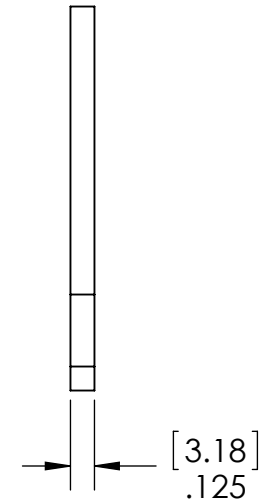
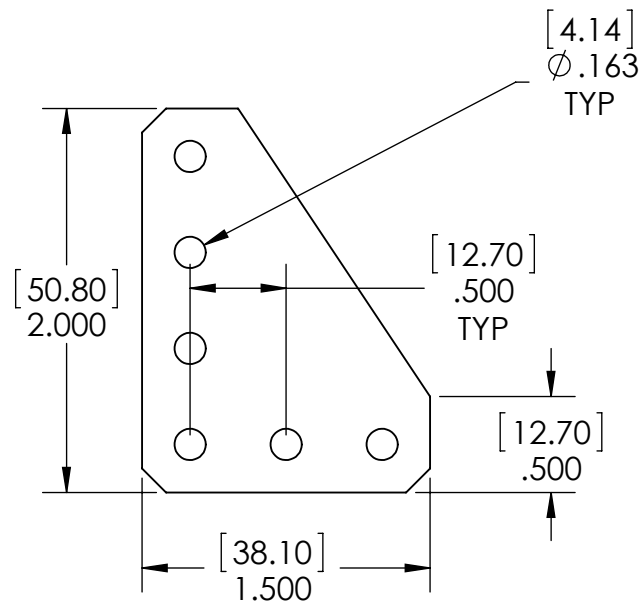
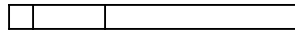


UNLESS OTHERWISE NOTED
ALL HOLES SIZED AS CLEARANCE FOR
8-32 bolt or 5/32" ϕ RIVET



Description	Battery Box		
Dwg No	217-3648-005 Release		
Project	VEXpro	Sheet 1 of 1	
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].	

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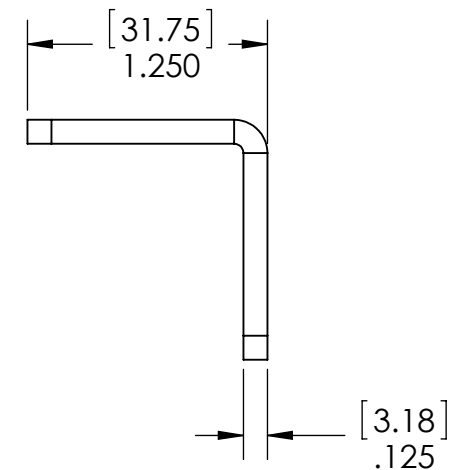
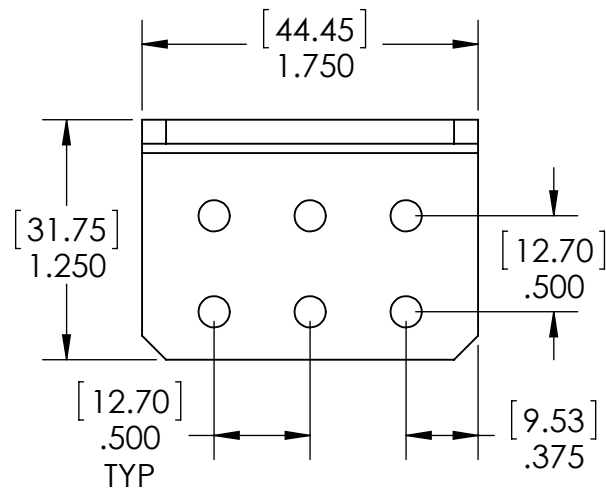
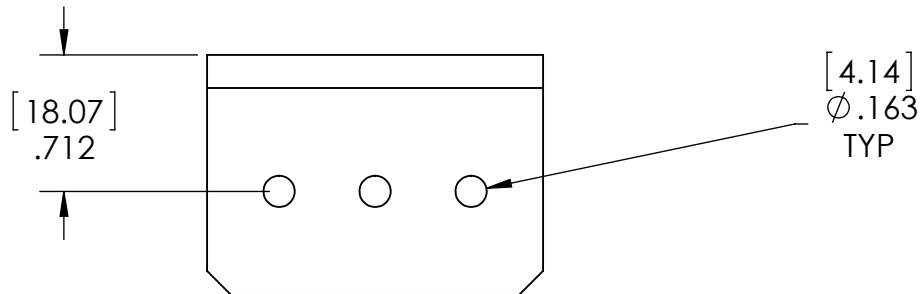


All grid holes standard .163" on 1/2" pitch
 Standard size for 5/32nds Blind Rivet
 Tight fit for 8-32 Screw.



Description	Corner Gusset		
Dwg No	217-3648-006 Release		
Project	VEXpro	Sheet 1 of 1	
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].	

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All grid holes standard .163" on 1/2" pitch
Standard size for 5/32nds Blind Rivet
Tight fit for 8-32 Screw.



Description		Bumper Angle
Dwg No		217-3648-007 Release
Project	VEXpro	Sheet 1 of 1
Release	1/21/2014	ALL DIMENSIONS ARE IN INCHES [MM].

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